



Technical require

1. Rim profile according to TRA;
2. Painting: comply with TQ4 QC/T484-1999; E-coat basis, top coat with customer's requirement;
3. Weld require: high-strength, even, smooth, deep penetration, without any other welding defects occurred;
4. Valve aperture and rim flange keep clean, smooth, without burrs or other dirt;
5. Mark: 22.5x11.75 Year Month Batch No. shift No.;
6. Dynamic imbalance load is not more than 2000g.cm(67g);
7. Load: 4500Kg ★

Test standard: ES 3.11  
 Test load: cornering: 22875N, minimum cycle times: 250,000  
 radial: 9900Kg minimum cycle times: 500,000

REVISION LIST		No.	Name	Drawing No	Quantity	Material	Remark
3	valve	TR575	1				
2	disc	LT2513AE-02	1	380CL	φ12.75		
1	rim	LT581-01	1	Bφ420CL	φ6.75		

  

Stamp	Revised the name	Signature	Date	Name	Type	Offset	Marker	Quantity	Weight	Scale
Design				WHEEL ASSEMBLE	22.5x11.75	(P=0)		1		1:5
Revised										
Audit										
Craft										

  

REVISION	DATE	Tire
	06.23.2023	

  

DRAWING NO. : LT2513AE-00	
OEM Drawing NO. :	

Xingmin Lichi LLC.